

Wednesday, 7/11/2007 3:05:43 PM  
K. Johnson

## Process Sheet

Drawing Name

HI-STEP LEG ASSEMBLY

Customer : CU-DAR001 Dart Helicopters Services

Part Number : 33510

Alternate Number : 10385

Part Number : N/A

Part Issue : 7/11/2007

Part Rev : NC

Part Issue : N/A

Part Issue : 32032

Part Issue : 32032

Part Issue : 32032

Part Issue : 32032

Part Issue : 32032

Part Issue : 32032

S.O. No. : N/A

Type : SMALL / MED FAB

Part Number : D3065041

Drawing Number : D3065 REV B

Project Number : N/A

Drawing Revision : 3

Material : N/A

Due Date : 7/30/2007

Qty: 250 Unit: Each

Due Date

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Machine Or Operation:

Description:

STEP SPACER

33510A

Sub-Component STEP SPACER

D3065-1 B 33510A x 7mx

STEP SPACER

33510B

Sub-Component STEP SPACER

D3065-3 B 33510B

STEP LEG

33510C

Sub-Component STEP LEG

D3065-5 B 33510C x 1mx

STEP SPACER

33510D

Sub-Component STEP SPACER

D3065-7 B 33510D

Rivet Universal Head

MS20470AD44

Part Qty: 30.0000 Each(s)/Unit Total: 7500.0000 Each(s)

Rivet Universal Head

Pick:

Qty Part Number

30 MS20470AD4-4

Description

Rivet

Batch

M104885

mf 07-09-27

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
27/09/27	1	Split into	SB	27/09/27	20		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 12 Date: 27/09/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI STLF LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number



Seq. #:

Machine Or Operation:

Description:

50

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

1005

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

a.m 02.09.26

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



07/09/28

U 07-09-28

(20)

mf 07-09-27

Canter

07/09/27

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(20)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

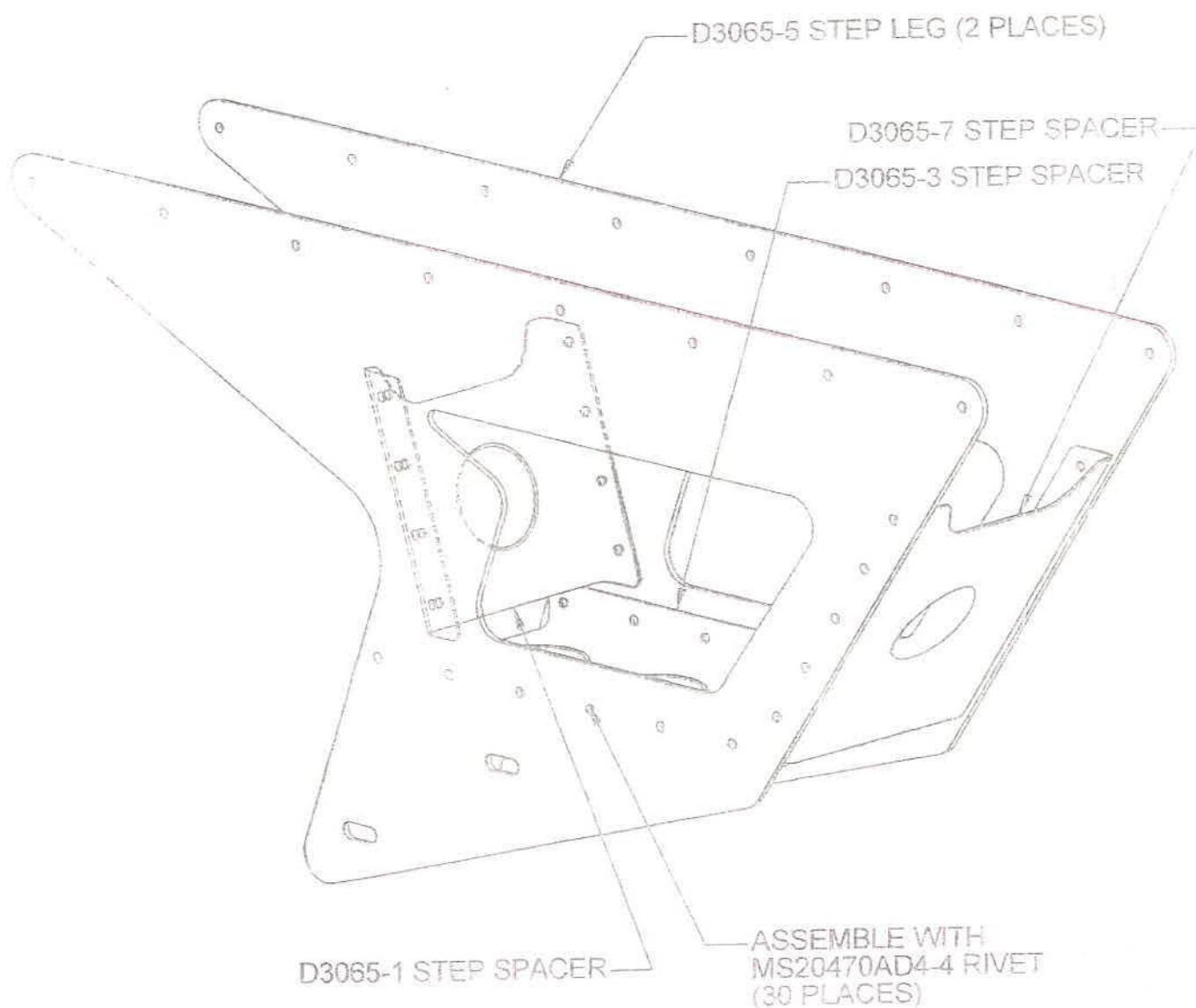




DESIGN CP	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 [Signature]



## D3065-041 STEP LEG ASSEMBLY

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